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FEATURES AND BENEFITS

Vacuum Measurement for Science and Industry

Agilent vacuum gauges and controllers are reliable, accurate, and costeffective tools for measuring and controlling vacuum pressure in a wide range of applications.

- Agilent features pressure measurement technology designed for challenging industrial environments: simplicity, rugged design, plus ease of service to insure maximum productivity and uptime in your vacuum system or vacuum process.
- With over 50 years experience in science research, our superior accuracy and stability meets the most demanding scientific requirements.



Rough Gauge Controllers Reliable, cost-effective solutions for pressure measurement from 1×10^{-3} Torr to 760 Torr, these controllers come with the Agilent TC tube and cable and are pre-calibrated.

- · Ready to install and operate
- Two easily configured set points to facilitate critical operations
- Large, bright LED display is easily read across a room or in dimly lit locations

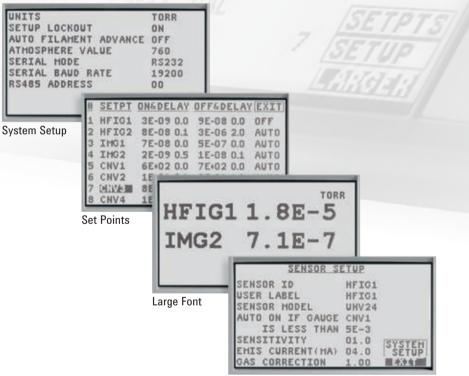


Active Gauge Controllers

These single channel controllers operate the FRG-, PVG-, PCG-, and CDG-series of Active Gauges. Both provide user selectable measurement units and adjustable set point control.

- · Easy to set up
- Automatically identify the gauge type when connected
- Adjustable set point control enable critical process steps or operations





Sensor Setup

Intelligent Design & Functionality

- Simultaneous operation of all gauges - up to 12
- < 20 millisecond signal-to-set- point response time
- Displays up to 8 gauges at one time
- Standard features include:
- 16 gauge set points
- fully programmable RS-232/485 serial communications
- E-beam degas for hot filament gauges
- pressure unit selection: Torr, mbar, Pascal
- universal voltage compatability
- analog output

Main Screen CONTROL TORR SET-PTS 1.8E-5 FIL1 ON HFIG1 HFIG2 FIL1 ON 1.8E-6 IHG1 3.7E-11 ON 3 + IHG2 7.1E-7 ON CNV1 CAL 5.7E+2 5 V ок CNV2 7.5E+2 CAL CNV3 CAL 1.1E-4 UP CNV4 4.7E+2 CAL ARGER Intuitive screen functions Easy key pad navigation · Displays up to 8 gauges on one screen · Customizable gauge labels

Capacity, Flexibility & Expandability

Only 3 gauge cards operate all Agilent gauges:

XGS-600 Gauge Controller

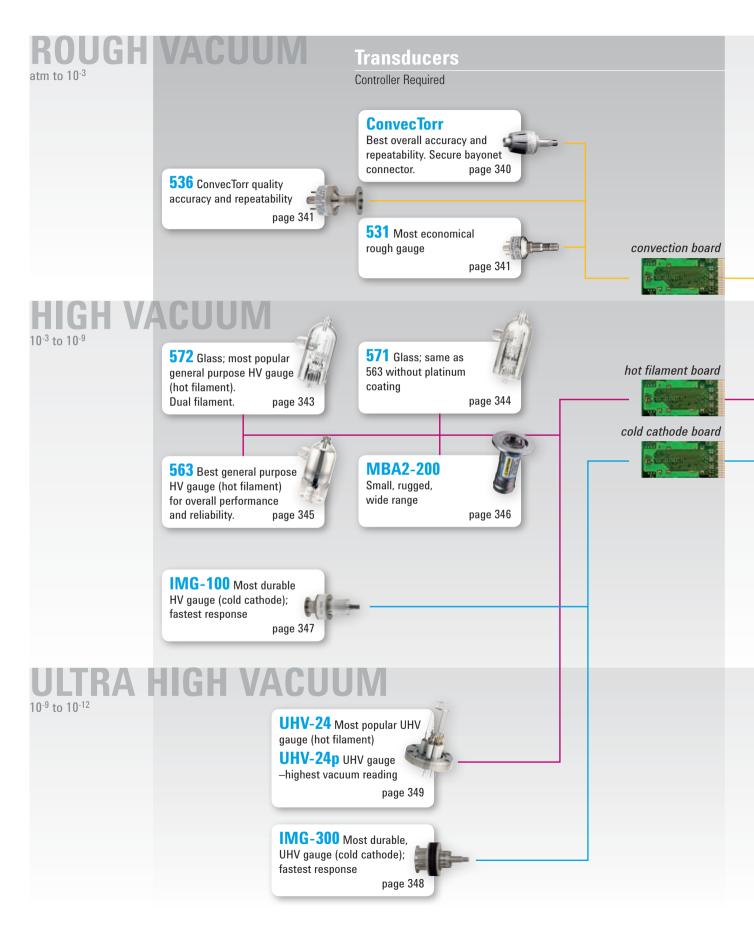
- Add a gauge card when needed, simply and quickly
- · Save the cost of additional controllers

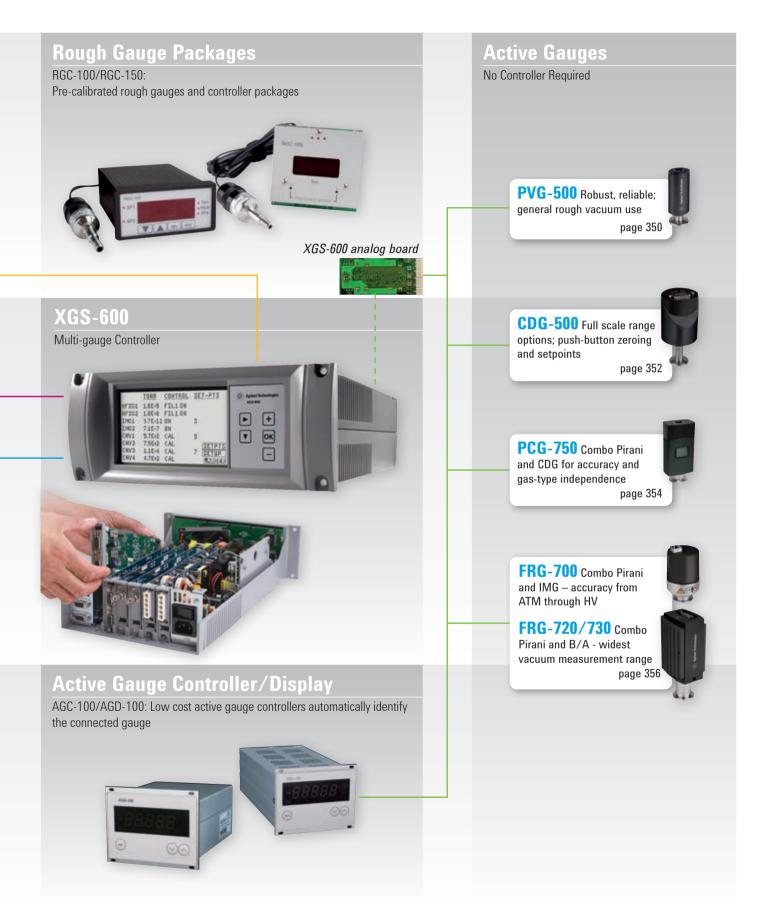
Simultaneous operation of:

- Up to 4 hot filament gauges plus 4 convection gauges
- Up to 5 inverted magnetron gauges
- Up to 12 convection gauges

TTTT 9999 ±±±±± 99999999999999

AGILENT GAUGE SELECTION CHART





APPLICATIONS

Physics R&D, Accelerators

- Synchrotron Light Sources and Beam Lines
- Particle Accelerator Rings

Vacuum gauges are widely used in High Energy Physics, Fusion Technology and general UHV research. Synchrotron Light Sources, Particle Accelerator Rings, UHV Laboratory research, and Fusion reactors need extremely accurate, reliable and cost effective HV and UHV gauges. Agilent offers a full range of vacuum transducers that can be equipped with high function controllers to monitor and control HV and UVH environments. If desired, Agilent also offers "Active Gauges" equipped with on-board controllers that combine highly accurate and compact vacuum measurement and control in the smallest footprint.

Industrial Processes

- Thin Film Deposition
 - glass coating equipment (architectural glass, automotive glass, flat panel display substrates)
 - thin film solar cells production (photo-voltaic)
 - optical data media (Compact Discs, Digital Versatile Discs, Magneto Optical Discs)
- Magnetic storage media (hard discs, read heads)
- Surface treatments (functional, decorative)
- Optical coating (ophthalmic, precision opto-electronics)
- · Roll/web coating on films or foils

In order to assure that a thin film process (PVD/sputtering) is reproducible it is necessary to measure parameters that relate to total gas pressure, which is a function of gas density and temperature, and the partial pressure of the individual gas species. These vacuum parameters should be measured precisely both during pump down to base pressure and during processing as processing often releases gas into the deposition environment.

In crowded chambers at higher pressures (>1mTorr), significant pressure differential can exist in the processing chamber. These pressure differentials can affect film





Plasma vapour deposition (PVD). Worker adjusting the controls of a PVD machine which is being used to coat components (trays at lower centre and lower left) with a thin film metal alloy to provide a wear-resistant coating.

properties such as residual stress, composition, electrical resistivity, etc. In sputter deposition systems, when establishing a plasma, such pressure differences can change the plasma density and thus the sputtering rate, thereby affecting the film composition deposition. In such circumstances several gauges may be used at different locations in the processing chamber to monitor the pressure differences.

- Device Processing
 - TV and monitor picture tube manufacture
 - Evacuation and coating of lamps (motorway lighting, beamers)
 - X-Ray tubes & electron devices (CPI, etc)
 - Medical accelerator tubes (medical devices)
 - Lasers, night vision systems
 - Cryogenic processes and instrumentation
 Infrared detectors (DRS)
- General Industrial Processes

- Vacuum furnaces - Metallurgy

Vacuum Furnaces for Metal Treatment

Brazing, sintering or annealing metals requires an atmosphere free of oxygen. Therefore, such processes are carried out under partial vacuum using inert gas. The vacuum level must be monitored and kept constantly low during the process in order to avoid oxidation of the products. As a result, it is necessary to measure the pressure in the high vacuum furnace near the gas inlet as well as at the vacuum port with high accuracy. Agilent active convection gauges with wide measuring range can detect the pressure at the furnace gas inlet and vacuum port with excellent precision. They are then linked to the system PLC by their serial port with either RS-232 or 485 communication. Based on this, all system pressure levels can be monitored at the main control system. This allows easy monitoring of the system gradient inside the furnace.



Scanning electron microscopes, like the one shown here, can "see" details as small as one nanometre – one millionth of a metre!



An NRC researcher uses a liquid chromatography-mass spectrometry system to quantify toxins in shellfish samples.

Nanotechnologies & Semiconductor Manufacturing

- Electron Microscopy (SEM, TEM)
- Focused Ion-beam Systems (FIB) and Surface Analysis
- Semiconductor manufacturing

Modern focused-beam systems such as SEMs, TEMs and FIB's utilize columns that project electrons or ions onto microscopic samples for detailed analysis. End users analyze all types of substances from organic compounds to semiconductor wafers. A key requirement is high sample throughput in order to lower the cost of ownership of these instruments. Agilent offers a full range of high and ultra-high vacuum gauges designed especially for the demanding requirements of SEMs, TEMs and surface analysis systems. Vacuum gauges are also a key component in modern focused-beam systems because the process gas flow can cause significant fluctuations in chamber pressures demanding a wide range of control. Agilent offers a full range of application specific SEM vacuum gauges for easy system integration and flexibility, or gauge controllers for systems that do not have integrated control systems or require dedicated remote read-out.

For the majority of semiconductor manufacturing processes, vacuum system operation usually can be enhanced through good vacuum control to improve reliability, throughput, uptime, contamination control, and process control. For example, a vacuum pump-down or purge cycle often can be shortened without degrading the product, and the time saved can significantly increase throughput. Agilent's complete line of on-board, direct measurement gauges can be easily integrated into existing OEM system controllers through digital or analog control, assuring the ability to meet demanding rapid cycle applications, such as vacuum load locks, in which high gas-load cycling and high tolerable foreline pressures are critical to the success of the process.

Analytical Instrumentation

Mass Spectrometry

Mass Spectrometry has become an important analytical tool in many industries including pharmaceuticals and life sciences. Thanks to advances in electronics, instrument designers can implement cost-effective, high-performance analytical power in a cost-effective, easy-to-use system. These developments require advanced vacuum systems that are characterized by multi-chamber, high throughput designs on the high quality instruments.

Mass Spectrometers must operate with high accuracy and reliability. Periodic offset adjustment under fine vacuum conditions guarantees that even slightest hints of contamination can be detected. The precise Pirani vacuum transducer controls whether the required vacuum level for zero adjustment is achieved. With its elastic helix filament and the rugged metal housing the transducer is especially durable.

AGILENT GAUGE CONTROLLER

Agilent XGS-600



The XGS-600 Vacuum Gauge Controller provides unprecedented capacity, performance and flexibility in a cost effective, standard half-rack package. A single controller can simultaneously operate up to four hot filament (or four cold cathode) gauges and four convection gauges, up to five cold cathode gauges, or up to twelve convection gauges. Expansion or re-configuration in the field is easy to do. Serial communications (RS-232 or RS-485), sixteen set points, and universal voltage compatibility are standard in all units. A programmable dot matrix LCD provides display flexibility, and simple screen organization and navigation makes the unit extremely easy to use. Drop down gauge selection automatically sets the emission current, sensitivity and overpressure. The screen displays up to eight gauges and pressures simultaneously, and permits the user to label each gauge. A large-font feature provides visibility from up to 20 feet.

Features	Benefits			
• Powerful	 A single unit can simultaneously operate up to: 4 BA and 4 convection gauges (or 4 IMG and 4 convection gauges) 5 ion gauges (5 IMG gauges or 4 hot filament and 1 IMG) 12 Convection gauges 12 Agilent Active gauges 8 Open collector set points 8 Contact relays Standard Features in every unit: Serial communication (RS-232 and RS-485), universal voltage, Degas 			
• Flexible	 Operates hot filament, inverted magnetron (cold cathode), convection gauges and all Agilent Active gauges Can mix and match any gauges in a single unit Can expand or reconfigure easily in the field Optional card supports Profibus DP communications protocol 			
Easy to Use Simple screen organization and navigation Drop down gauge selection automatically sets the emission current, sensitivity and ove Displays up to 8 gauges simultaneously on one screen Large font feature allows display of 2 gauges visible from 15-20 feet Capability of programming your own 5 character gauge label Set Point Screen: displays and adjusts set points for up to 8 gauges				
• Fast	• < 20 milliseconds from signal to set point response (Open collector only)			
• Compact	All in the impressively small half-rack package			

XGS-600 Controller operates all Agilent gauges with only 3 gauge cards... convection, hot filament and cold cathode (inverted magnetron)



Laboratory

- Easy to use can be operated without a manual; screens and menus are easy to follow
- Easy to order only 3 different controller gauge cards/ modules to choose from, everything else is standard
- Easy to adapt only one gauge card is needed to operate any Agilent gauge of a given type
- Practical the XGS-600 can be easily reconfigured it just takes a few minutes to add or remove a gauge card – any Agilent gauge can be operated in one unit
- Convenient view up to 8 gauges at one time or change the font to view 2 from 15 feet away – all programming is stored in flash memory so no battery backups are needed

Possible Configurations

Below are examples of ways to configure the XGS-600, but remember, you are not limited to these configurations. The flexibility of this unit allows you to setup the controller with the gauges that suit your needs.





Accelerators, Synchrotrons and Other Large Facilities

- Signal response <20 milliseconds from signal to set point response ideal for fast acting valves
- · Capacity operates up to 5 IMG gauges in one controller
- Compact half-rack size saves up to 50-75% of rack space from other controller options
- Operability fully programmable serial communications with individual gauge labeling; choice of RS-232/485
- Flexibility combine UHV/HV metrology and IMG interlocking in one unit – ideal in beamline applications



OEM Equipment

- Reliable The XGS-600 controller has been qualified under demanding test standards; thermal management reduces component stress and provides consistency and durability in performance
- Compact half-rack size for up to 4 ion gauges and 4 convection gauges in one unit
- Flexibility operates any Agilent gauge in one controller
- Performance fully programmable serial communication is standard. Serial response time <2 milliseconds. Displays up to 8 gauges in one screen, gauge labeling. All programming stored in flash memory – no batteries needed
- Contact relay set points for maximum control flexibility and backwards compatibility with legacy controllers

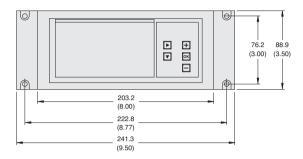


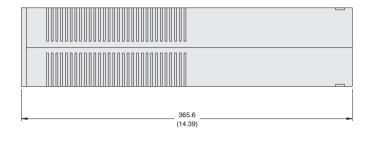
MBA2-200

ConvecTo

AGILENT GAUGE CONTROLLER







Dimensions: millimeters (inches)

User interface	LCD monochrome dot matrix, 240 x 128, white LED backlight; 5 button keypad
Display capability	Up to eight simultaneous channels of pressure measurement, up to a 5 character user label for each; up to two channels in a large font; readable from 15 feet; display updates every 200 msec
Gauge capability	Up to 4 Hot Filament BA gauges including metal, glass, and nude UHV types using the HFIG** cards; up to 5 IMGs* using the IMG* cards; up to 12 rough gauges using the Dual Convection Gauge Cards; up to 12 Active Gauges using Dual Analog Input Cards
Measurement range	1×10^{-11} Torr to Atm dependent upon card and gauge type selected
Set points - Open collector	Eight normally open setpoints with independently programmable ON and OFF delays, manual override; fast response: 20 msec max (with delay set to 0.0 sec)
Contact relays	Eight normally open or normally closed mechanical relays with 24V @ 2 amp rating, using 25 pin D-sub with same pinout as MultiGauge/SenTorr; 2 set points per relay/channel
Serial communications	RS232 and RS485 (fully programmable)
Analog outputs	$1v/dec \ LOG, 0 - 10 \ V \ FS$, on each card with 200 msec update rate
I/O control	HFIG** card: Remote gauge ON/OFF, Fil select, DeGAS ON/OFF Inputs, Status Output
	IMG* card: Remote gauge ON/OFF Input, Status Output
	Dual Convection Card: Remote CAL inputs, Status Outputs
	Dual Analog Input Card: Remote CAL Inputs, Status Output
Other	Auto-ON capability for installed ion gauges when at least one convection card is installed Sensitivity, gas correction, emission current (BA gauges only) inputs for ion gauges
	E-BEAM degas, with auto turn off for BA gauges
	Selectable air or argon calibration for rough gauges
	Adjustable atmosphere value for rough gauges
	Text error messages
	All data stored in FLASH non-volatile memory requiring no batteries
Power input / Temperature	Worldwide universal power input, 100-240 VAC, 2 A, 50/60 Hz, IEC inlet; 5-40 °C ambient
Regulatory approvals	CE certified and RoHS compliant, BV certified for USA and Canada

Technical Specifications

*IMG – Inverted Magnetron Gauge **HFIG – Hot Filament Ion Gauge

Ordering Information

Description	Part Number
XGS-600 Vacuum Controller, without cards	XGS600H0M0C0
Configure your XGS-600 Controller with cards – constructing your part number:	XGS600H <mark>X</mark> MXCX
1 Refer to the Gauge Selection Chart to help determine the gauge you need	↑ ↑ ↑
2 Choose the number of HFIG** cards you want; place after the "H"; will be 0 to 4	
3 Choose the number of IMG* (cold cathode) cards you want; place after the "M"; will be 0 to 5	
4 Choose the number of Dual Convection Gauge Cards; place after the "C"; each card runs two convection type gauges, will be 0 to 6	
5. If ordering Active Gauge (Analog Input) Cards, add "Ax" to the end of the part number, with the number of cards desired (1 to 6). Each card operates two Active Gauges.	XGS600HXMXCXAX

NOTE:

• The XGS-600 has 6 gauge card slots permitting a total of 6 cards.

• Up to four slots can be used for HFIG** cards. If four of these are chosen, one IMG* card or up to two Dual Convection Gauge Cards may be selected also.

- Up to five slots can be used for IMG* cards. If five of these are chosen, no additional gauge cards may be selected.
- All six slots may be used for Dual Convection Gauge Cards or Analog Input Cards.
- HFIG, IMG, and Dual Convection Cards can be used with Dual Analog Input Cards.

Cables					Part l	Number			
Cable Description	Length	3 ft	10 ft	25 ft	50 ft	65 ft	75 ft	90 ft	100 ft
XGS-600 I/O, with flyi	ng leads		R32493010	R32493025	R32493050	S	Special Order (SO)		
ConvecTorr Gauge, no	n-bakeable		L91223010	L91223025	L91223050	Special Order (SO) L9122		L91223100	
Thermocouple Gauge	(531, 536)		L91313010	L91313025	L91313050	SO	L91313075	SO	L91313100
MBA2-200 Gauge			X3203-60006	X3203-60007	X3203-60008	X3203-60009	X3203-60010	N/A	N/A
Glass BA Gauge standard, non-bakeable UHV-24/UHV-24p standard, non-bakeable		R32443010 R32453010	R32443025 R32453025	R32443050 R32453050	Not available over 50 feet – with 10 ft. standard cable, it is possible				
UHV-24/UHV-24p Teflon UHV, bakeable to 250 °C		R32463010	R32463025	R32463050	to order extension up to 250 ft.				
lon Gauge extension – all hot filament		N/A	N/A	N/A	R32473065	SO	R32473090	SO	
IMG-100 Gauge, non-l may be used with IMC			R03113010	R03113025	R03113050	SO	R03113075	SO	R03113100
IMG-300 Gauge, bakeable		R03413010	R03413025	SO	R03413065	SO	SO	R03413100	
CT-100 Analog Input E	Board	R35883003	R35883010	R35883025	R35883050				
FRG-700/PVG/PCG Ana	alog Input Board	R35893003	R35893010	R35893025	R35893050				
CDG Analog Input Boa	ard	R35903003	R35903010	R35903025	R35903050				
FRG720/730 Analog li	nput Board	R35913003	R35913010	R35913025	R35913050				

Accessories	
Description	Part Number
Hot Filament Ion Gauge (HFIG) card, field Install	R3075301
Inverted Magnetron Ion Gauge (IMG) Card, field install	R3080301
Dual Convection Gauge Card, field install	R3084301
Dual Analog Input Card, field install	R3487301
Tilt stand accessory	R3124301
Center rack mount kit	L6423301
Off-Center rack mount kit	L6422301
Dual Mount rack mount kit	L6426301

Power Cord Selection

One power cord included with each unit

Description	Part Number
Europe, 10 A / 220-230 VAC, 2.5 meter	656494220
Denmark, 10 A / 220-230 VAC, 2.5 meter	656494225
Switzerland, 10 A / 230 VAC, 2.5 meter	656494235
UK/Ireland, 13 A / 230 VAC, 2.5 meter	656494250
India, 10 A / 220-250 VAC, 2.5 meter	656494245
Israel, 10 A / 230 VAC, 2.5 meter	656494230
Japan, 12 A / 100 VAC, 2.3 meter	656494240
North America, 13 A / 125 VAC, 2.0 meter	656458203

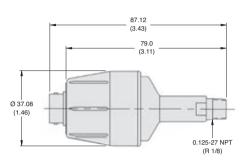
*IMG – Inverted Magnetron Gauge

**HFIG – Hot Filament Ion Gauge

AGILENT GAUGES - ROUGH VACUUM







Dimensions: millimeters (inches)

Agilent's unique ConvecTorr gauge is a stainless steel, convection-enhanced thermal gauge, which maintains the sensing element at a constant temperature for superior performance from 10⁻⁴ Torr to atmospheric pressure. The ConvecTorr features accurate pressure indication over the entire rough vacuum range with extremely fast response time (0.2 seconds) and superior readings at higher vacuum pressures due to enhanced thermal stability. ConvecTorr is ideally suited for a wide range of demanding vacuum applications where accurate pressure monitoring and rapid, repetitive pump downs from atmosphere are required, such as load lock applications or control of a two-stage pump down. And, with excellent sensitivity near atmospheric pressure, ConvecTorr can often save many hours of pumping time when monitoring initial pumping of large vacuum systems. The ConvecTorr, unlike other convection-type gauges, is not affected by system vibration and features a locking bayonet connector. The ConvecTorr offers continuous and repeatable pressure indications between 0 °C and 50 °C. The ConvecTorr is offered with a variety of mounting options and is easily interfaced with Agilent's XGS-600 gauge controller for integration in a complex vacuum system, or for use as a

Technical Specifications

Measurement range

1 x 10⁻⁴ Torr to atmosphere, 1 x 10⁻¹ to 133 Pascal

Measurement precision

+ 30 % within a pressure decade

Temperature limits

Operating: 0 °C to 50 °C; storage: -15 to 80 °C; bake out: 80 °C with cable disconnected

Pressure response time

Less than 0.2 seconds

Materials

304 stainless steel with platinel filament and ABS housing

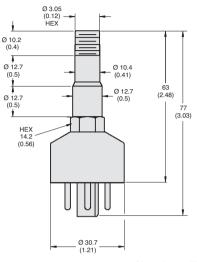
Ordering Information

stand-alone pressure measurement tool.

Description	Part Number	Fitting	Shipping Weight kg (lbs)
ConvecTorr Gauge Tube, platinel filament	L9090301	1/2 in. NPT	0.5 (1.0)
	L9090302	Mini-ConFlat	0.5 (1.0)
	L9090303	Cajon 4 VCR (female)	0.5 (1.0)
	L9090305	NW16 KF	0.5 (1.0)
	L9090306	NW25 KF	0.5 (1.0)

Agilent 531 Thermocouple and 536 Baffled Thermocouple





Dimensions: millimeters (inches))

The 531 Thermocouple Gauge Tube is the time-proven, lowcost solution (nickel-plated, soldered construction) for continuous and accurate indication of rough vacuum pressure from 1 x 10⁻³ to 2.0 Torr (1 x 10⁻³ mbar to 2.7 mbar). Featuring rugged dependability and consistent operation unaffected by mounting orientation.

The 536 Thermocouple Gauge Tube is a welded 304 stainless steel version of the 531 with an additional baffle that greatly extends the sensor life when exposed to condensable gases in demanding applications. It provides a continuous and repeatable indication of pressures from 1×10^{-3} Torr to 2 Torr (1×10^{-3} mbar to 2.7 mbar). The thermocouple and heater are noble metal to minimize any possible affect of contaminants on gauge performance.

Both gauges are offered in a variety of mounting options and are easily interfaced with Agilent's XGS-600 gauge controller.

Technical Specifications

Measurement range

 1×10^{-3} Torr to atmosphere, 1×10^{-1} to 133 Pascal

Temperature limits

Operating: 0 °C to 50 °C; Storage: -15 to 80 °C; bake out: 150 °C with cable disconnected

Pressure response time

Less than 3 seconds

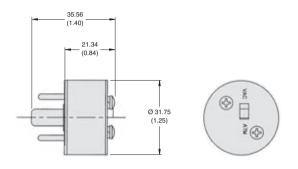
Description	Part Number	Fitting	Weight kg (lbs)
531 Thermocouple Gauge Tube	F0472301	⅓ in. NPT	0.5 (1.0)
536 Thermocouple Gauge Tube			
Baffled TC tube type 304 stainless steel	L6141303	⅓ in. NPT	0.5 (1.0)
Platinel filament	L6141304	Mini-ConFlat	0.5 (1.0)
	L6141305	Cajon 4 VCR (female)	0.5 (1.0)
	L6141307	NW10 KF	0.5 (1.0)
	L6141308	NW16 KF	0.5 (1.0)
	L6141309	NW25 KF	0.5 (1.0)

AGILENT GAUGES - HIGH VACUUM

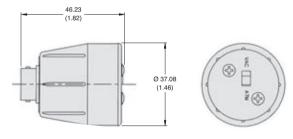
Agilent Thermocouple and ConvecTorr Gauge Simulators – Rough Vacuum

TC Gauge Simulator





ConvecTorr Simulator



Dimensions: millimeters (inches)

Technical Specifications

Reference pressure

Simulates high vacuum <10⁻⁴ Torr and atmosphere 760 Torr

Ordering Information

Description	Part Number	Shipping Weight kg (lbs)
ConvecTorr Simulator	L7382301	0.5 (1.0)
TC Simulator	L7383301	0.5 (1.0)

ConvecTorr and TC Gauge Simulators are designed to be convenient tools for verifying proper operation of the control unit. For those cases when the target gauge tube cannot be brought to proper pressure levels for true in-situ calibration, the simulator is used to ensure the control unit is calibrated to the average tube. The selectable "Vac" or "Atm" setting facilitates troubleshooting.

Agilent 572 Dual Tungsten Filament Bayard-Alpert Type Standard Range Ionization Gauge Tube



The 572 is a high-performance gauge with a wide range of

linear response: from 2×10^{-10} to 10^{-3} Torr. It is designed to

withstand long periods of outgassing, and to facilitate simple external switching of filaments without disturbing the vacuum system. The 572 is compatible with virtually all modern hot 3.25 (0.83) (0.31) (0.31) (0.10 mm (0.04) (0.10 mm (0.04) (0.10 mm (0.04) (0.5.12) 149.4 (5.88) (2.75) (0.4

Technical Specifications

Sensitivity	
10 (Torr) ⁻¹ (mbar) ⁻¹ (typical)	

Operating ratings

- 0 VDC to ground (collector)
- + 180 VDC to ground (grid)
- + 30 VDC to ground (filament)

X-Ray limit

2 x 10⁻¹⁰ Torr, (2.6 x 10⁻¹⁰ mbar)

Operating pressure

2 x 10 ⁻¹⁰ Torr to 1 x 10 ⁻³ Torr	
(2.7 x 10 ⁻¹⁰ mbar to 1 x 10 ⁻³ mbar)	

Ordering Information

filament ionization gauge controllers.

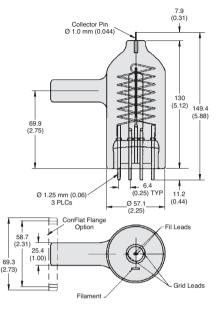
Description	Part Number	Fitting	Shipping Weight kg (lbs)
572 Dual-tungsten-filament ionization gauge tube	K7360301	1 in. Glass tubulation	0.5 (1.0)
	K7360302	1 in. Kovar tubulation	0.5 (1.0)
	K7360303	¾ in. Glass tubulation	0.5 (1.0)
	K7360304	3/4 in. Kovar tubulation	0.5 (1.0)
	K7360305	NW25 KF	0.5 (1.0)
	K7360306	NW40 KF	0.5 (1.0)
	K7360307	2.75 in. CFF	0.5 (1.0)

AGILENT GAUGES - HIGH VACUUM

Agilent 571 Series Bayard-Alpert Type Standard Range Ionization Gauge Tube



The 571 offers high performance and wide range (2×10^{-10} to 1×10^{-3} Torr). The gauge is rugged; it can withstand long periods of degassing or accidental exposure to atmosphere at operating temperature and still recover its original characteristics.



Dimensions: millimeters (inches)

Technical Specifications

Sensitivity	

6 (Torr)⁻¹ (mbar)⁻¹ (typical)

Operating ratings

- 0 VDC to ground (collector)
- 0 VDC (shield)
- + 180 VDC to ground (grid)
- + 30 VDC to ground
- 4.0 VAC nominal (filament)

X-Ray limit

 4×10^{-10} Torr, (5.2 x 10⁻¹⁰ mbar)

Operating pressure

- 4 x 10⁻¹⁰ Torr to 5 x 10⁻² Torr
- (5 x 10⁻¹⁰ mbar to 6.7 x 10⁻² mbar) (Air)
- 4 x 10⁻¹⁰ Torr to 1 x 10⁻¹ Torr
- (5 x 10⁻¹⁰ mbar to 1 x 10⁻¹ mbar) (Argon)

Description	Part Number	Fitting	Shipping Weight kg (lbs)
571 Ionization tube with thoria-coated iridium filament	K2471301	1 in. Glass tubulation	0.5 (1.0)
	K2471302	1 in. Kovar tubulation	0.5 (1.0)
	K2471304	¾ in. Glass tubulation	0.5 (1.0)
	K2471305	3⁄4 in. Kovar tubulation	0.5 (1.0)
	K2471306	NW25 KF	0.5 (1.0)
	K2471311	NVV40 KF	1.0 (2.0)
	K2471303	2.75 in. CFF	1.0 (2.0)
571 reference ionization tube with thoria-coated iridium filament (sealed off at $\leq 5 \times 10^{-6}$ Torr)	K2471307	_	0.5 (1.0)

Agilent 563 Series Bayard-Alpert Type Standard Range Ionization Gauge Tube



7.9 (0.31) Collector Pin Ø 1.02 mm (0.040") 82.6 | (5.12) 149.4 | (5.88) | 25.4 (1.00) 69.9 (2.75) Platinium Shield 6.4 (0.25) TYF Ø 15.2 mm (0.06) Pin (4) Inline 57.1 (2.25) ConFlat Flange 25.4 (1.00) Fil Leads Option ÷. 58.7 (2.31) 69.3 (2.73)Grid Leads Filament

Dimensions: millimeters (inches))

The 563 is a rugged gauge with wide range of linear response: 2×10^{-10} to 1×10^{-3} Torr. The platinum coating inside the bulb shields the gauge elements from electrostatic charges at low pressures and drains off the static charges which can build up at high pressures. The 563 is available in a variety of tubulations.

Technical Specifications

Sensitivity

10 (Torr)⁻¹ (mbar)⁻¹ (typical) Exact measurement available through Agilent STARRS program. Contact Agilent for details

Operating ratings

- O VDC (collector)
- + 180 VDC to ground (grid)
- + 30 VDC to ground
- 5 VAC nominal (filament)

X-Ray limit

2 x 10⁻¹⁰ Torr, (2.6 x 10⁻¹⁰ mbar)

Operating pressure

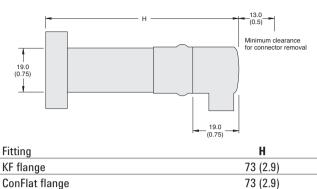
 2×10^{-10} Torr to 1×10^{-3} Torr (2.7 x 10⁻¹⁰ mbar to 1×10^{-3} mbar)

Description	Part Number	Fitting	Shipping Weight kg (lbs)
563 Ionization tube with thoria-coated iridium filament	K2466301	1 in. Glass tubulation	0.5 (1.0)
	K2466302	1 in. Kovar tubulation	0.5 (1.0)
	K2466304	³ ⁄ ₄ in. Glass tubulation	0.5 (1.0)
	K2466305	3/4 in. Kovar tubulation	0.5 (1.0)
	K2466306	NW25 KF	0.5 (1.0)
	K2466311	NW40 KF	1.0 (2.0)
	K2466303	2.75 in. CFF	1.0 (2.0)
563 reference ionization tube with thoria-coated iridium filament (sealed off at $\leq 5 \times 10^{-6}$ Torr)	K2466307	-	0.5 (1.0)

AGILENT GAUGES - HIGH VACUUM

Agilent MBA2-200 Hot Filament Gauges





ID Shown - ID of CF & KF Flanges as per international standards Dimensions: millimeters (inches)

Agilent MBA2-200 Hot Filament Gauges are the smallest Bayard-Alpert style gauges. They are rugged with wide range, they generate low heat and provide good burnout resistance. The MBA2-200 Gauge is small (less than 5% of the volume of a glass gauge) and mounts in almost any location on your system. Its all-metal design eliminates the possibility of breakage. The MBA2-200's unique dual ion collectors and metal envelope provide measurement up to 5×10^{-2} Torr and it has an x ray limit equivalent to that of a glass gauge (3×10^{-10} Torr).

Technical Specifications

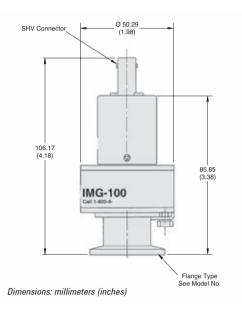
Mounting orientation	Any
Materials	Vacuum fired, UHV compatible
Envelope	304L stainless steel
Collector	Tungsten
Grid	Tantalum
Filaments	Tungsten or yttria-coated iridium
Weight	0.1 kg (4 oz.) with 1.33 in ConFlat flange (NW 16CF)
Internal volume	10.8 cm ³ (0.66 in. ³)
X ray limit	3 x 10 ⁻¹⁰ Torr (3.99 x 10 ⁻¹⁰ mbar, 3.99 x 10 ⁻⁸ Pa) maximum
Sensitivity for N ₂	20/Torr (15/mbar, 0.15/Pa)
Electron bombardment degas	3 W at 250 to 330 V
Bakeout temperature, nonoperating	200 °C (392 °F) maximum with cable disconnected
	150 °C (302 °F) maximum with cable connected
Operating temperature	0 to 50 °C (32 to 122 °F) ambient, noncondensing
Filament emission current	4 mA maximum
	15 mA for electron bombardment degas
Filament bias potential	+30 V
Filament heating voltage	1.2 V (2.3 V maximum)
Filament heating current	2.0 A (3.0 A maximum)
Collector potential	0 V
Grid potential	+180 V

Dual, burn-out resistant, yttria-coated iridium filaments provide long life. As a result, you can avoid unscheduled downtime by using the second filament as a backup until the gauge can be replaced during regular maintenance procedures. In addition, an MBA2-200 gauge requires only 8% of the power of a glass gauge, which means less heat to potentially disturb a process or experiment, cause accidental burns, or melt wiring that may come in contact with the gauge.

Description	Part Number
MBA2-200T, Dual Tungsten Fils, NW25	X3203-60000
MBA2-200T, Dual Tungsten Fils, NW40	X3203-60001
MBA2-200T, Dual Tungsten Fils, CFF2.75	X3203-60002
MBA2-200, Dual Yttria-Iridium Fils, NW25	X3203-60003
MBA2-200, Dual Yttria-Iridium Fils, NW40	X3203-60004
MBA2-200, Dual Yttria-Iridium Fils,2.75Cff	X3203-60005
Cable, 10', MBA2 HFIG, XGS-600	X3203-60006
Cable, 25', MBA2 HFIG, XGS-600	X3203-60007
Cable, 50', MBA2 HFIG, XGS-600	X3203-60008
Cable, 65', MBA2 HFIG, XGS-600	X3203-60009
Cable, 75', MBA2 HFIG, XGS-600	X3203-60010

Agilent IMG-100 Inverted Magnetron Gauge





The IMG-100 is a rugged and accurate high vacuum gauge featuring a wide measurement range, fast starting time, good accuracy and superior repeatability in challenging environments. The IMG-100 is ideal for use in industrial applications such as metal deposition, glass coaters, vacuum furnaces, degassing ovens, and electron-beam welders. The simple design requires no heated filament, so the IMG-100 has an excellent lifetime, is easily serviced, and is tolerant of sudden or frequent exposure to atmosphere. Further, there is less risk of heat from the gauge interfering with a critical experiment or process. The compact size allows flexible installation in any orientation, while the locking SHV high-voltage connector ensures safety and positive electrical contact. A precisely designed magnetic field constrains ionized gas molecules for accurate pressure measurement, so emission of stray electrons and photons is minimized.

The IMG-100 is easily interfaced with Agilent's XGS-600 gauge controller for integration into a variety of vacuum systems, or for use as a stand-alone pressure measurement tool.

Technical Specifications

Measurement range

1 x	10-3	Torr to	5 x 10 ⁻	⁹ Torr, '	1 x 10 ⁻¹	Torr to 7	/ x 10 ⁻⁷	Pascal
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Measurement precision

+ xx % within a pressure decade standard, + xx % with STARRS Calibration

Temperature limits

Operating: 0 °C to 80 °C; storage: -15 to 80 °C

Bake out temperature with Conflat flange

150 °C maximum with Cable Disconnected

Ignition response (starting time)

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T < 5 seconds at pressures < 1 x 10^{-6} Torr
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Materials exposed to vacuum

300 series stainless steel, nickel, glass (feedthrough)

Operating voltage

3 kilovolts

Sensitivity

2.7 A / Torr + 20% at 5 x 10⁻⁶ Torr

Description	Part Number	Shipping Weight kg (lbs)
IMG-100 NW25 KF	R0310301	1.0 (2.0)
IMG-100 NW40 KF	R0310302	1.0 (2.0)
IMG-100 2.75 in. CFF	R0310303	1.0 (2.0)

AGILENT GAUGES – ULTRA-HIGH VACUUM





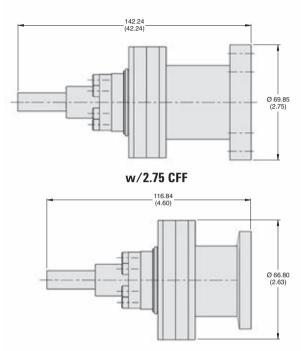
The IMG-300 inverted magnetron gauge combines excellent ultra-high vacuum measurement capability with fast pressure response. This sensor is optimized for UHV applications such as particle accelerators, synchrotron light beam lines and energy research applications, where stable UHV pressure measurement and fast pressure response are equally critical. Inverted magnetron gauges have no x-ray limit, so the ability to read extremely low pressure is limited only by the number of gas molecules present.

The magnetic design provides superior sensitivity at UHV pressures and ensures starting within 30 seconds at 1×10^{-10} Torr (millibar). With no hot filament, there is minimal outgassing from within the gauge that would degrade absolute accuracy of pressure response, and there is no electron or photon emission to disrupt an experimental process.

Technical Specifications

Measurement range	
1 x 10 ⁻³ Torr to 1 x 10 ⁻¹¹ Torr, 1 x 10 ⁻¹ Torr to 1 x 1	0 ⁻⁹ Pasca
Measurement precision	
+ 50 % within a pressure decade standard,	
+ 20 % with STARRS Calibration	
Temperature limits	
Operating: 0 °C to 250 °C; storage: -15 to 80 °C	

250 °C maximum with cable and magnet attached	250	°C	maximum	with	cable	and	magnet	attached	
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w/NW40 Flange

Dimensions: millimeters (inches)

The all-metal gauge design is radiation-resistant and bakeable to 250 °C during operation, while the locking SHV high-voltage connector ensures safety and positive electrical contact. Radiation-resistant, bakeable cables are also available. The IMG-300 is easily interfaced with Agilent's XGS-600 gauge controller for integration into a variety of vacuum systems, or for use as a stand-alone pressure measurement tool.

Pressure response time	
< 50 milliseconds @ UHV pressures	
Ignition response (starting time)	
< 30 seconds @ 1 x 10 ⁻¹⁰ Torr	
Operating voltage	
3 kilovolts	
Materials exposed to eacuum	
Stainless steel, nickel, glass, nickel alloy 52	
Sensitivity	
2 A / Torr + 20% at 5 x 10 ⁻⁶ Torr	

Ordering Information

NOTE For information on compatible gauge controllers and cabling, please refer to Multi-Gauge sections of catalog.

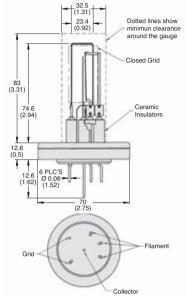
Description	Part Number	Fitting	Shipping Weight kg (lbs)
IMG-300	R0343301	2.75 inch CFF	1.0 (2.0)

Agilent UHV-24 and UHV-24p Bayard-Alpert Ion Gauge



The UHV-24 is a Bayard-Alpert ion gauge using Agilent's etched-grid structure to provide a broad operating pressure range with ionization effectiveness (sensitivity) at least 2 times that of other ionization gauges. The UHV-24 gauges excel in applications where superior measurement accuracy and repeatability of measurement are equally critical. The heated filament provides a constant source of electrons for ionization of gas molecules resulting in accurate and stable results. The precision collector limits X-ray current to a pressure equivalent of approximately 5×10^{-12} Torr (6.7 x 10^{-12} mbar).

The UHV-24P, an extended range version of the UHV-24, measures pressure from 5 x 10^{-12} Torr to 1 x 10^{-3} Torr



Dimensions: millimeters (inches)

(6.7 x 10^{-12} mbar to 1 x 10^{-3} mbar). The UHV-24 and 24P feature a 2-3/4-inch ConFlat flange with long-life thoria-coated iridium or tungsten filaments that are easily replaceable in the field.

The UHV-24 and 24P are easily interfaced with Agilent's XGS-600 gauge controller for integration into a variety of vacuum systems, or for use as a stand-alone pressure measurement tool.

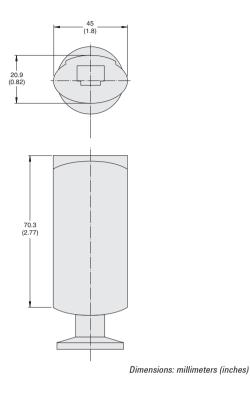
Technical Specifications

	UHV-24	UHV-24p		
Pressure range	2 x 10 ⁻¹¹ to 1 x 10 ⁻³ Torr	5 x 10 ⁻¹² to 1 x 10 ⁻³ Torr		
	2 x 10 ⁻¹¹ to 1 x 10 ⁻³ mbar	6.7 x 10 ⁻¹² to 1 x 10 ⁻³ mbar		
Sensitivity	25 Torr ⁻¹	20 Torr ⁻¹		
X-Ray limit	2 x10 ⁻¹¹ Torr	5 x 10 ⁻¹² Torr (6.7 x 10 ⁻¹²)		
Measurement precision	+ 20% of full scale within a pressure decade			
Emission current	4 milliamps default (10 A to 9.99 mA)			
Bake temperature	450 °C with cable connected			
Temperature limits	Operation 0 °C to 250 °C; storage –15 to 80 °C			
Degas	Electron bombardment 400 volts @ 65 mA			
Materials	304 ST, ceramic, Kov	304 ST, ceramic, Kovar, iridium or tungsten		

Description	Part Number	Fitting	Shipping Weight kg (lbs)
UHV-24, dual tungsten filaments	9715008	2.75 in. CFF	2.0 (4.0)
UHV-24, dual thoria-iridium filaments	9715007	2.75 in. CFF	2.0 (4.0)
UHV-24P Extended Range,dual tungsten filaments	9715014	2.75 in. CFF	2.0 (4.0)
UHV-24P Extended Range, dual thoria-iridium filaments	9715015	2.75 in. CFF	2.0 (4.0)
Filament replacement kit (thoria-iridium)	9710028		0.5 (1.0)
Filament replacement kit (tungsten filament)	9710018		0.5 (1.0)

Agilent PVG-500/PVG-500S/PVG-502S Pirani Gauges





The Agilent PVG-500 series of Pirani gauges provides the ultimate combination of state-of-art technology and ruggedness within a compact design. The PVG-500 series utilizes the most advanced digital Pirani technology combined with a stainless steel sensor design to meet the various needs of the market today.

Applications

- Fore pressure vacuum pressure monitoring
- Controlling high vacuum ionization gauges
- Safety monitoring in vacuum systems
- General vacuum measurement and control in the medium and rough vacuum range

Features

Benefits

 Compact, rugged aluminum housing that mounts in any orientation with a logarithmic signal output 	Ease of integration
Stainless steel sensor cell with metal-sealed feedthrough	 Rugged design for a wide range of applications
 Easy push button ATM and High Vacuum (HV) adjustment 	• Ease of set-up
Nickel filament option	Solution for corrosive applications
Optional set points	 Utilize pressure readings to perform critical operations

Technical Specifications

Measurement range (Air, 0_2 , CO, N_2)		5 x 10	0 ⁻⁴ to 1000 mbar (3.75 x 10 ⁻⁴ to 7	'50 Torr)		
Accuracy (N ₂) <u>% of reading</u> ±15%			Units			
		1>	1 x 10 ⁻³ to 100 mbar (1 x 10 ⁻³ to 75 Torr)			
	±50%	5 x 10 ⁻⁴ 1	to 1 x 10 ⁻³ mbar (3.75 x 10 ⁻⁴ to 1	x 10 ⁻³ Torr)		
	±50%		100 to 1000 mbar (75 to 750 To	rr)		
Repeatability (Air)		1 x 10 ⁻³ to 10	00 mbar (1 x 10 ⁻³ to 75 Torr) – %	of reading 62%		
Output signal (measurement sigi	nal)	Voltage range 0 to 10.3 V	• •	Measurement range 1.9 to 10.0 V		
Voltage vs. pressu	ire		1.286 V/decade, logarithmic			
Error signal			0 to 0.5 V (filament rupture)			
Minimum loaded i	impedance		10 kΩ, short-circuit proof			
Response time	-		80 ms			
Adjustment		One tact	One tactile switch for both ATM and HV adjustment			
Identification gau	ge	2	27 kΩ, referenced to supply common			
		PVG-500	P	VG-500S, PVG-502S		
Setpoint		None		2		
Setting range		None	None 2 x 10 ⁻³ to 500 mbar (1.5 x 10 ⁻			
Hysteresis		None	None 10% above lower threshol			
Relay contact		None	None 30 VDC / 0.5 ADC			
Switching time		None		<20 ms		
Supply voltage		At gauge 14 to 30 VDC	Ripple ≤1 Vpp	Power consumption ≤1 W		
Electrical connect	ion	FCC 68/RJ45 appliance connector, 8 poles, male				
Sensor cable		8 poles plus shielding				
Cable length			≤100 meter (330 ft)			
Materials exposed	d to vacuum	Glass, Ni, NiFe, tungsten (tungsten version)				
Admissible tempe	rature	Operation 5 to 60 °C	Storage -20 to +65 °C	Vacuum Connection ¹ 80 °C		
Mounting orientat	tion		Any			
Weight			80 g			
1 In horizontal mo	unting position					

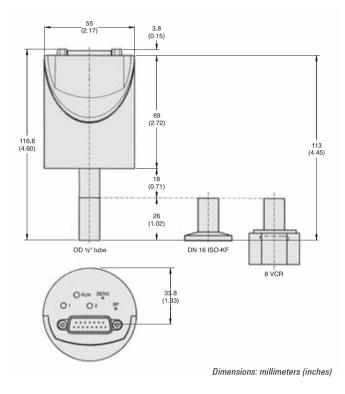
1 In horizontal mounting position

Description	Part Number
PVG-500 Pirani, KF16	PVG500KF16
PVG-500 Pirani tungsten filament with setpoints, KF16	PVG500KF16S
PVG-502 Pirani nickel filament with setpoints, KF16 – for corrosive applications	PVG502KF16S
Accessories	
PVG-500 Replacement sensor (tungsten) – recommended for most applications	PVG500KF16RS
PVG-502 Replacement sensor (nickel) – recommended for corrosive applications	PVG502KF16RS

ACTIVE GAUGES

Agilent CDG-500 Capacitance Diaphragm Gauge





The Agilent CDG-500 series of temperature compensated Capacitance Diaphragm gauges provides a high level of accuracy in the high pressure region. Full scale measurement ranges are available from 1000 Torr to 1 Torr. The CDG-500 series uses a corrosion resistant ultra pure alumina ceramic diaphragm providing exceptional signal stability, fast recovery from atmosphere, short warm-up times and unparalleled robustness.

· Corrosion resistant ceramic sensor with sensor

Applications

- · General thin film and vacuum processes
- Industrial vacuum processes

· Application robustness

- · Data storage and display manufacturing
- · Etch, CVD, PVD and other semiconductor production processes
- Reference sensor for monitoring of test instruments •
- Transfer standard for traceability measurements •

Features	Benefits
 Full scale ranges from 1 to 1000 Torr with push button zeroing and optional set point control 	Ease of integration
Excellent long term signal stability and repeatability	 Long term performance – comparable to competitor's heated versions
 Fast recovery from atmospheric pressures and rapid stabilization after start-up 	Reduces process cycle times

shielding protection

Technical Specifications

orr	1000	100	10	1	
	133,322	13,332	1,333	133	
-	1333	133	13.3	1.3	
reading	0.2	0.2	0.2	0.2	
.S./°C	0.005	0.005	0.005	0.015	
ading/°C	0.01	0.01	0.01	0.01	
F.S.	0.003	0.003	0.003	0.003	
ibsolute)	400	260	260	260	
F.S.	0.01				
F.S.	0.05				
Lowest suggested control pressure % F.S.					
	Operation (ambient)	Bakeout	(at flange) ²	Storage	
	5 to 50 °C	≤ 1	10 °C	-40 to 65 °C	
		14 to	30 VDC		
		\leq	1 W		
	0 to 10 VDC				
	30 ms				
	IP30				
Electrical connection D-sub, 1			pole, male		
nd SP 2				teresis of F.S	
Materials exposed to vacuum				steel (AISI 316L ⁵)	
	Forr Pa nbar reading S./°C pading/°C p.S. absolute) p.F.S. p.F.S. p.F.S. p.F.S. absolute) absolut	Pa 133,322 nbar 1333 reading 0.2 S./°C 0.005 sading/°C 0.01 is F.S. 0.003 absolute) 400 is F.S. 0.01 is F.S. 0.01 is F.S. 0.05 is F.S. 0.05 Operation (ambient) 5 to 50 °C and SP 2 Relay Con 30 VDC; ≤ 0. Aluminum oxide cer	Pa 133,322 13,332 nbar 133,322 13,332 nbar 1333 133 reading 0.2 0.2 S./°C 0.005 0.005 eading/°C 0.01 0.01 iF.S. 0.003 0.003 absolute) 400 260 o F.S. 0.01 0 o F.S. 0.01 0 o F.S. 0.05 5 o F.S. 0.05 5 <td>Pa 133322 13332 1,333 nbar 1333 133 13.3 reading 0.2 0.2 0.2 S./°C 0.005 0.005 0.005 seading/°C 0.01 0.01 0.01 s.F.S. 0.003 0.003 0.003 absolute) 400 260 260 s.F.S. 0.01 . . s.F.S. 0.01 . . s.F.S. 0.05 . . s.f.g.d.g.ms . . . s.f.g.d.g.ms . . . s.f.g.d.g.ms</td>	Pa 133322 13332 1,333 nbar 1333 133 13.3 reading 0.2 0.2 0.2 S./°C 0.005 0.005 0.005 seading/°C 0.01 0.01 0.01 s.F.S. 0.003 0.003 0.003 absolute) 400 260 260 s.F.S. 0.01 . . s.F.S. 0.01 . . s.F.S. 0.05 . . s.f.g.d.g.ms . . . s.f.g.d.g.ms . . . s.f.g.d.g.ms	

¹ Non-linearity, hysteresis, repeatability at 25 °C ambient operating temperature without temperature effects after 2 hours operation

² Non operating

³ CDG-500 setpoint versions only

⁴ 28% Ni, 23% Co, 49% Fe

⁵ 18% Cr, 10% Ni, 3% Mo, 69% Fe

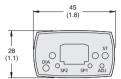
Description	Part N	lumber
	KF16	VCR8
CDG-500 Capacitance Diaphragm Gauge (1000 Torr)	CDG500T1000KF16	CDG500T1000VCR8
CDG-500 Capacitance Diaphragm Gauge (100 Torr)	CDG500T0100KF16	CDG500T0100VCR8
CDG-500 Capacitance Diaphragm Gauge (10 Torr)	CDG500T0010KF16	CDG500T0010VCR8
CDG-500 Capacitance Diaphragm Gauge (1 Torr)	CDG500T0001KF16	CDG500T0001VCR8
CDG-500 Capacitance Diaphragm Gauge (1000 Torr) with setpoints	CDG500T1000KF16S	CDG500T1000VCR8S
CDG-500 Capacitance Diaphragm Gauge (100 Torr) with setpoints	CDG500T0100KF16S	CDG500T0100VCR8S
CDG-500 Capacitance Diaphragm Gauge (10 Torr) with setpoints	CDG500T0010KF16S	CDG500T0010VCR8S
CDG-500 Capacitance Diaphragm Gauge (1 Torr) with setpoints	CDG500T0001KF16S	CDG500T0001VCR8S

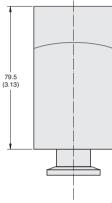
ACTIVE GAUGES

Agilent PCG-750/PCG-752 Pirani/Capacitance Diaphragm Gauges



Profibus Version





Dimensions: millimeters (inches)

The Agilent PCG-750 series of Pirani Capacitance Diaphragm gauges combines Agilent's Pirani and ceramic capacitance diaphragm sensors into a single design that provides gas-type independence with increased accuracy from Atm to 5×10^{-5} mbar (3.8 x 10⁻⁵ Torr).

Applications

· Fore pressure vacuum monitoring

- · Safety monitoring in vacuum systems
- General vacuum measurement and control in the medium • and rough vacuum range
- · Load lock control

Features

				- A - A - A - A - A - A - A - A - A - A	
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-					

High accuracy and reproducibility at atmosphere	 Reliable atmospheric pressure monitoring
Fast atmospheric detection	Shortens process cycle times
Gas-type independent above 10 mbar	 Allows safe venting with any gas mixture
 Compact, rugged housing that mounts in any orientation with a logarithmic signal output 	Ease of integration
Set point control	 Utilize pressure readings to perform critical operations
Exchangeable plug and play sensor	 Easy to repair with low cost of ownership
Nickel filament option	 Solution for corrosive applications
Bright color LCD display option	 Monitor pressure readings easily

Technical Specifications

Measurement range	e (Air, 0 ₂ , CO, N ₂)		5 x	10 ⁻⁵ to 1500 r	nbar (3.8 x 10 ⁻⁵ to 112	25 Torr)	
Accuracy	% of reading	Units					
	±50%		5 x 10) ⁻⁵ to 1 x 10 ⁻³ ı	nbar (3.75 Torr to 1 x	10 ⁻³ Torr)	
	±15%			1 x 10 ⁻³ to 100	mbar (1 x 10 ⁻³ to 75	Torr)	
	±5%			100 to 950	mbar (75 to 712.5 Tor	rr)	
	±2.5%			950 to 1050 n	nbar (712.5 to 787.5 T	orr)	
Repeatability (N ₂)	% of reading				Units		
	±2.5%		1	x 10 ⁻³ to 1100	mbar (1 x 10 ⁻³ to 825	ō Torr)	
Admissible pressure	e			\leq	5 bar absolute		
Burst pressure				≤ 1	0 bar absolute		
Admissible tempera	nture	Operation (amb	ient)		Storage	Bal	ceout flange
		10 to 50 °C			-20 to +65 °C		≤ 80 °C
Supply voltage				15 to 3	30 VDC @ < 0.8 A		
Output signal					0 to 10.23 V		
Measurement range	e			0.	.61 to 10.23 V		
Voltage vs. pressure	e			1.	286 V/decade		
Load impedance					> 10 kΩ		
Setpoint relay (2)		Range (N ₂)	Relay Contact	Hysteresis	Contact Rating Solid state relays	Contact Rating Mechanical relays	Switching time
		5 x 10 ⁻⁵ to	n.o., potential	10 % of	≤30VDC/	≤30VDC/	≤30 ms
		1500 mbar	free	threshold	≤0.3ADC	≤1ADC	
Interface (digital)					RS232C		
Power connection		FCC, 8 pin					
Materials exposed t	to vacuum	PCG-750: W, Ni, NiFe, Al ₂ O ₃ , SnAg, SS, glass PCG752: Ni, NiFe, Al ₂ O ₃ , SnAg, SS, glass					

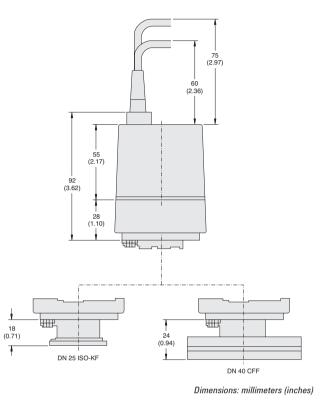
Description	Part Number
PCG-750 Pirani/CDG combination gauge (tungsten), KF16	PCG750KF16
PCG-750 Pirani/CDG combination gauge (tungsten) with setpoints and display, KF16 (mbar)	PCG750KF16SD1
PCG-750 Pirani/CDG combination gauge (tungsten) with setpoints and display, KF16 (Torr)	PCG750KF16SD2
PCG-750 Pirani/CDG combination gauge (tungsten) with setpoints and display, KF16 (pascal)	PCG750KF16SD3
PCG-750 Pirani/CDG combination gauge (tungsten) with setpoints and Profibus. KF16 (mbar)	PCG750KF16SP
PCG-752 Pirani/CDG combination gauge (nickel), KF16	PCG752KF16
PCG-752 Pirani/CDG combination gauge (nickel) with setpoints and display, KF16 (mbar)	PCG752KF16SD1
PCG-752 Pirani/CDG combination gauge (nickel) with setpoints and display, KF16 (Torr)	PCG752KF16SD2
PCG-752 Pirani/CDG combination gauge (nickel) with setpoints and display, KF16 (pascal)	PCG752KF16SD3
PCG-752 Pirani/CDG combination gauge (nickel) with setpoints and Profibus, KF16 (mbar)	PCG752KF16SP
Accessories	
PCG-750 (tungsten) Replacement sensor –recommended for most applications	PCG750KF16RS

PCG-750 (tungsten) Replacement sensor –recommended for most applications	PCG/50KF16RS
PCG-752 (nickel) Replacement sensor –recommended for corrosive applications	PCG752KF16RS

ACTIVE GAUGES

Agilent FRG-700/FRG-702 Full Range Pirani/Inverted Magnetron Gauges





The Agilent FRG-700 and FRG-702 (all metal version) are full range gauges that provide two measuring technologies in a single, compact and economical package to measure process and base pressure from 5×10^{-9} mbar to atmosphere (3.8 × 10^{-9} Torr to atmosphere). The single, compact unit with one logarithmic analog output signal significantly reduces the complexity of installation, setup and integration. The benefit is reduced cost and reduction in valuable space requirements

Applications

- High vacuum pressure monitoring
- · Base pressure for evaporation and sputtering systems
- General vacuum measurement and control in the medium and high vacuum range

Features

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Combination gauge – inverted magnetron and Pirani, with wide measurement range from 5 x 10-9 mbar to atmosphere	 Measures 9 decades using 1 compact gauge, 1 connection, 1 sensor cable and 1 A/D converter; reduces complexity and cost
No filament to burn out; easy to clean	Low maintenance and reduced cost
• Excellent ignition properties	Rapid start-up
Can be operated by a Agilent V-81 or V-301 rack controller and used with the TPS Compact and MiniTask	Greatly reduces cost and space requirements
LED indicator for high voltage on	 Provides quick visual indication of status

Technical Specifications

Measurement range	5 x 10 ⁻⁹ to 1000 mbar (3.8 x 10 ⁻⁹ to 760 Torr)			
Accuracy	±30% of reading, typical			
Repeatability	±5% of reading, typical			
Mounting orientation		А	ny	
Admissible temperature	Operation	Storage	Bake-out*	Filament temperature
	(ambient) 5 to 55 °C	–40 to +65 °C	(w∕o electronics) 150 °C	(Pirani) 120 °C
Supply voltage	At gauge 15 to 30 VDC	At gauge Ripple Power consumpt		
Output signal (measurement signal)	0	Voltage range Measurement range 0 to 10.5 V 1.82 to 8.6 V		
Voltage vs. pressure	0.6 V/decade, logarithmic			
Error signal	<0.5 V (no supply), >9.5 V (Pirani sensor, filament rupture)			
Minimum loaded impedance	10 kΩ, short-circuit proof			
Response time	<10 ms (@ p> 10 ⁻⁶ mbar), ≈1000 ms (@ p= 10 ⁻⁸ mbar)			
Identification gauge	85 kΩ, referenced to supply common			
Status	Pirani-only mode Combined Pirani/cold cathode mode LED			
	0 V (low)	15 V to	30 (high)	LED green high voltage on
Electrical connection	FCC 68 appliance connector, 8 poles, female			
Sensor cable	8 poles plus shielding			
Maximum cable length	≤50 m			
Operating voltage/current	≤3.3 kV/≤500 A			
Materials exposed to vacuum	FRG-700 - SS, Al ₂ O ₃ , FPM75, Mo, Ni, Au, W FRG-702 - SS, Al ₂ O ₃ , FPM75, Mo, Ni, Au, W			
Internal volume	$\approx 20 \text{ cm}^3$			
Weight	FRG-700 - DN 25 ISO-KF ≈700g, DN 40 CF ≈980 g			
Standards	FRG-702 - DN 25 ISO-KF ≈730g, DN 40 CF ≈1010 g			
อเลแนสเนร	EN 61000-6-2, EN 61000-6-3, EN 61010-1			

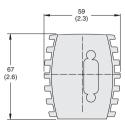
* Without electronics and magnetic shielding.

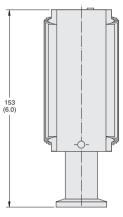
Description	Part Number
FRG-700 Pirani/IMG Combination Gauge, KF 25	FRG700KF25
FRG-700 Pirani/IMG Combination Gauge, DN40 CF	FRG700CF35
FRG-702 Pirani/IMG Combination Gauge, KF25, All Metal – bakeable	FRG702KF25
FRG-702 Pirani/IMG Combination Gauge, DN40 CF, All Metal – bakeable	FRG702CF35
Accessories	
FRG-700 Gauge Maintenance Kit	FRG700MAINT
FRG-700 Gauge Repair Kit	FRG700REPR
FRG-702 Gauge Maintenance Kit	FRG702MAINT
FRG-702 Gauge Repair Kit	FRG702REPR
FRG-700/702 Magnetic Shielding	FRG700MSHD
FRG-700 Cable, Gauge to AG Turbo Controller, 3M	9699960
FRG-700 Cable, Gauge to AG Turbo Controller, 5M	9699961

ACTIVE GAUGES

Agilent FRG-720/FRG-730 Full Range Pirani/Bayard-Alpert Gauges







Dimensions: millimeters (inches)

The Agilent FRG-720 and FRG-730 combine Agilent's Pirani and Bayard-Alpert sensor into a single compact design that provides measuring capability from 5×10^{-10} mbar to atmosphere (3.8×10^{-10} Torr to atmosphere). Combining these two technologies into a single unit reduces complexity and integration challenges while protecting the Bayard-Alpert sensor from premature burnout.

Applications

- Wide range from industrial coating and semiconductor processing to research and laboratory environments
- General vacuum measurement and control in the low to ultra-high vacuum range

Features

Benefits

 Combination gauge – Bayard-Alpert and Pirani 	 Wide measurement range from 5 x 10⁻¹⁰ mbar to atmosphere
Pirani interlock	 Protects Bayard-Alpert sensor from premature burnout and contamination effects from high pressure operation
 Long-life yttrium oxide coated iridium filament 	 Rugged design for a wide range of applications
Set point control	 Utilize pressure readings to perform critical operations
LCD display option	 Monitor pressure readings easily
Profibus communication option	Ease of network integration

Technical Specifications

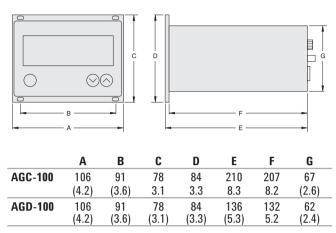
·					
Measurement range (Air, 0 ₂ , CO, N					
Accuracy	10^{-8} to 10^{-2} mbar/Torr – ±15% of reading				
Repeatability	10^{-8} to 10^{-2} mbar/Torr – $\pm 5\%$ of reading				
Degas	р < 7.	.2 x 10 ⁻⁶ mbaı	r – electron bombar	dment, max. 3 min	
Pressure, maximum			2 bar absolute		
Temperature	Operation (ambient)	Storage	Bakeout at flange w/extension	Bakeout at flange wo/extension	Bakeout w/electroncs removed
	0 to 50 °C –2	20 to +70 °C	150 °C	80 °C	150 °C
Supply voltage	20 to 28	3 VDC, 1.4 A (on startup for 200 m	nsec, 0.8 A operatin	g
Output signal analog Measurement range	0 to 10 V 0.774 to 10.0 V				
Voltage vs. pressure			0.75 V/decade		
Error signal			0.3/0.5 V		
Minimum loaded impedance	10 kΩ				
Communications interface	RS-232C				
Electrical connection	D-sub, 15 pin, male				
Maximum cable length	100 m (330 ft)				
Materials exposed to vacuum	Yt ₂ O ₃ , Ir, Pt, Mo, Cu, W, NiFe, NiCr, stainless steel, glass				
Internal volume KF/CF	24 cm ³ (1.46 in ³)/34 cm ³ (2.1 in ³)				
Weight KF/CF	285 g/550 g				
Protection type	IP30				
Setpoint relays (1) for FRG-730	Range	Relay (Contact I	Hysteresis	Contact rating
	1 x 10 ⁻⁹ to 100 mbar	n.o., pote	ntial free 10	% of reading	30 V/0.5 A DC
Profibus option					
Baud rates	9.	6/19.2/93.75	/187.5/500 kBaud;	1.5/12 mBaud	
Address	2 switches (address 00 – 127) or network programmable				
Digital functions	Read pressure, select units (Torr, mbar, Pa); degas function, Pirani full scale adjust; monitor gauge status; safe state allows definition of behavior in case of error; detailed alarm and warning information				
Analog functions	0	to 10 V analo	g output pressure i	ndication; two setpo	oint relays A + B
Setpoint relays (2)	Range	Relay (Contact I	Hysteresis	Contact rating
	1 x 10 ⁻⁹ to 100 mbar	n.o., pote	ntial free 10	% of reading	60 V/0.5 A DC
Connector for Profibus DP			D-sub, 9 pin, female		

Description	Part Number	
	KF25	CF35
FRG-720 Pirani/Bayard Alpert combination gauge – single filament	FRG720KF25	FRG720CF35
with display	FRG720KF25D	FRG720CF35D
with setpoints and Profibus	FRG720KF25SP	FRG720CF35SP
FRG-730 Pirani/Bayard Alpert combination gauge – dual filaments w/set pts	FRG730KF25S	FRG730CF35S
FRG-730 Pirani/Bayard Alpert combination gauge – dual filaments w/set pts. and display	FRG730KF25SD	FRG730CF35SD
FRG-730 Pirani/Bayard Alpert combination gauge – dual filaments w/set pts and Profibus	FRG730KF25SP	FRG730CF35SP
Accessories		
FRG-720 Replacement sensor–KF25	FRG720KF25RS	
FRG-720 Replacement sensor–CF35	FRG720CF35RS	
FRG-730 (dual filaments)–KF25 Replacement sensor	FRG730KF25RS	
FRG-730 (dual filaments)–CF35 Replacement sensor	FRG730	CF35RS
FRG-720/730 Baffle	FRG7	20BFL
FRG-720/730 Power Supply 24 V DC/RS232C	FRG720PWR	
FRG-720/730 Bakeout extension, 100mm	FRG720BKE	

ACTIVE GAUGES

Agilent AGC-100 Active Gauge Controller/ AGD-100 Active Gauge Display





Dimensions: millimeters (inches)

AGC-100 is single channel controller compatible with the FRG 7xx, PVG-5xx, PCG-75x and CDG-500 series of active gauges and automatically identifies the active gauge connected.

AGD-100 is a low cost single channel display option for the FRG-700/702, PVG-5xx and PCG-75x series of active gauges. Both units have user selectable measurement unit (mbar, Torr, Pascal), and adjustable setpoint control.

Features

(...)

Automatic identification of Agilent active gauges	Ease of setup
 User selectable pressure units (mbar, Torr, Pascal) 	Global compatibility
Adjustable setpoint control	 Utilize pressure readings to perform critical operations

Benefits

Technical Specifications

Measurement channels	One (1)	
Measurement range	2×10^{-10} to 1500 mbar (1.5 x 10 ⁻¹⁰ to 1125 Torr)	
Measurement unit (selectable)	mbar, Torr, Pascal	
Rate	10/sec	
A/D converter	16 bit	
Setpoints		
Setpoint relays	One (1)	
Channel assignment	One (1)	
Relay contact	Potential free change over contact	
Hysterisis	Adjustable	
Contact rating	30 VAC/1A; 60 VDC/0.5A	
Connector	D-Sub, 9 pin, male	
Display	LED	
Analog output		
Range	0-10.3 V, sensor analog output signal	
Connector	D-Sub, 9 pin, male	
Supply	90-250 V, 50/60 Hz	
Consumption	#30W	
Operation temperature (ambient)	5 to 50 °C	
Digital interface (AGC-100 only)	RS-232C ; D-Sub, 9 pin, female	

Ordering Information

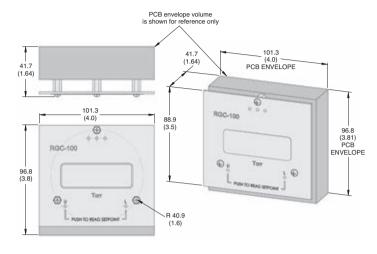
Description	Part Number
Active Gauge Controller for FRG 7xx, PVG-5xx, PCG-75x and CDG-500 Series	AGC100
Gauge display for FRG-700/702 and PVG-5xx and PCG-75x Series	AGD100
Accessories	
Front adapter for controller, rack adaptor, 3u	AGC100ADPT
Cable (FRG700/702, PVG, PCG) – 3 m (9.9 ft)	AGCCBL103
Cable (FRG700/702, PVG, PCG) – 5 m (16.4 ft)	AGCCBL105
Cable (FRG700/702, PVG, PCG) – 10 m (33 ft)	AGCCBL110
Cable (FRG720/730) – 3 m (9.9 ft)	AGCCBL203
Cable (FRG720/730) – 5 m (16.4 ft)	AGCCBL205
Cable (FRG720/730) – 10 m (33 ft)	AGCCBL210
Cable (CDG500) – 3 m (9.9 ft)	AGCCBL303
Cable (CDG500) – 5 m (16.4 ft)	AGCCBL305
Cable (CDG500) – 10 m (33 ft)	AGCCBL310

Power Cord Selection One power cord included with each unit 656494220 Europe, 10 A/220-230 VAC, 2.5 meter 656494225 Denmark, 10 A/220-230 VAC, 2.5 meter Switzerland, 10 A/230 VAC, 2.5 meter 656494235 UK/Ireland, 13 A/230 VAC, 2.5 meter 656494250 India, 10 A/220-250 VAC, 2.5 meter 656494245 Israel, 10 A/230 VAC, 2.5 meter 656494230 Japan, 12 A/100 VAC, 2.3 meter 656494240 North America, 13 A/125 VAC, 2.0 meter 656458203

ACTIVE GAUGES

Agilent RGC-100 Rough Gauge Controller





Dimensions: millimeters (inches)

The Agilent RGC-100 Rough Gauge Controller is a cost effective solution for pressure measurements in the 1 x 10^{-3} Torr to 760 Torr region.

The RGC-100 package includes the TC tube, sensor cable and power supply to provide a pre-calibrated turnkey rough vacuum solution.

Applications

- General vacuum measurement and control in the rough vacuum range
- Monitor forelines, chamber evacuation and crossover to high vacuum pumps

Features

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 Thermocouple gauge – Agilent 531 – and controller are pre-calibrated as a set at the factory 	No calibration required at initial setup
 Runs on 100-230 VAC, 50/60 Hz and displays in Torr or mbar 	Globally compatible
 Large bright LED display 	 Easily read from across a room, or in dimly lit locations
No moving parts	 Shock resistant and requires infrequent calibration
 Optional set point control, analog output, RS232 communications 	 Easily integrated
Economical vacuum gauge	Ideal choice for integrators

NOTE Factory calibration is performed using equipment under NIST Standards. Calibration certificates are not available with these products.

Technical Specifications

Measurement range		1.3 x 10 ⁻³ to 1000 mbar (1.0 x 10 ⁻³ to 760 Torr)
Accuracy	% of reading	Units
	±10%	1.3 x 10 ⁻³ to 1.3 mbar (1 milliTorr to 1 Torr)
	±15%	1.3 to 13.3 mbar (1 to 10 Torr)
	±50%	13.3 to 213 mbar (10 to 160 Torr)
	±25%	213 to 1000 mbar (160 Torr to 760 Torr)
Vacuum fitting		⅓ inch NPT-M
Interface cable length		10 ft.
Sensor		Agilent 531 TC gauge tube
Display		See below
Dimensions		Mounts in 2.66 inch panel hole with 3 screws on 1.60 inch radius
Supply voltage		100-240 VAC, 50/60 Hz
Standards		CE, ROHS compliant
Optional setpoint controls		7 A, 250 V
Optional communication interface		RS-232
Optional analog	ı output	0-5 VDC

Ordering Information

Description	Part Number
RGC-100 Rough Gauge Controller (mbar)	RGC100M
RGC-100 Rough Gauge Controller (Torr)	RGC100T
RGC-100 Rough Gauge Controller with setpoints and RS232 (mbar)	RGC100MS
RGC-100 Rough Gauge Controller with setpoints and RS232 (Torr)	RGC100TS
RGC-100, 1.33" CFF TC, mbar, Controller	RGC100MCF
RGC-100, KF16 536 TC, mbar, Controller	RGC100MKF16
RGC-100, KF25 536 TC, mbar, Controller	RGC100MKF25
RGC-100, 1.33" CFF TC, mbar, SPs, Controller	RGC100MSCF
RGC-100, KF16 536 TC, mbar, SPs, Controller	RGC100MSKF16
RGC-100, KF25 536 TC, mbar, SPs, Controller	RGC100MSKF25
RGC-100, 1.33" CFF TC, Torr, Controller	RGC100TCF
RGC-100, KF16 536 TC, Torr, Controller	RGC100TKF16
RGC-100, KF25 536 TC, Torr, Controller	RGC100TKF25
RGC-100, 1.33" CFF TC, Torr, SPs, Controller	RGC100TSCF
RGC-100, KF16 536 TC, Torr, SPs, Controller	RGC100TSKF16
RGC-100, KF25 536 TC, Torr, SPs, Controller	RGC100TSKF25

Accessories

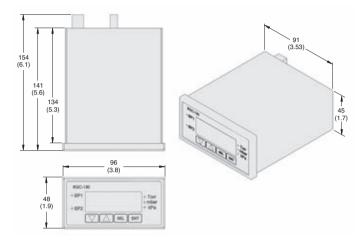
Replacement sensors	
1/2 inch NPT-M	F0472303
KF16	L6141308
KF25	L6141309
1.33 in CFF	L6141304

NOTE All part number with "S" include the optional set points, RS232, and analog output.

ACTIVE GAUGES

Agilent RGC-150 Rough Gauge Controller





Dimensions: millimeters (inches)

The Agilent RGC-150 Rough Gauge Controller is a cost effective solution for pressure measurements in the 1 x 10^{-3} Torr to 760 Torr region.

The RGC-150 package includes the TC tube, sensor cable and power supply to provide a pre-calibrated turnkey rough vacuum solution.

Applications

- General vacuum measurement and control in the rough vacuum range
- Monitor forelines, chamber evacuation and crossover to high vacuum pumps

Features	Benefits	
 Thermocouple gauge – Agilent 531 – and controller are pre-calibrated as a set at the factory 	No calibration required at initial setup	
Two easily configured set points	 Utilize pressure readings to perform critical operations 	
 Runs on 100-230 VAC, 50/60 Hz and displays in Torr, mbar and kPa 	Globally compatible	
• Large bright LED display	 Easily read from across a room or in dimly lit locations 	
 Optional Ethernet connection and software that allows for remote monitoring through a web browser 	Monitor vacuum performance from a remote location	

NOTE Factory calibration is performed using equipment under NIST Standards. Calibration certificates are not available with these products.

VACUUM MEASUREMENT

Technical Specifications

Measurement range		1.3 x 10 ^{.3} to 1000 mbar (1.0 x 10 ^{.3} to 760 Torr)		
Accuracy % of reading		Units		
	±10%	1.3 x 10 ^{.3} to 1.3 mbar (1 milliTorr to 1 Torr)		
	±15%	1.3 to 13.3 mbar (1 to 10 Torr)		
	±50%	13.3 to 213 mbar (10 to 160 Torr)		
	±25%	213 to 1000 mbar (160 Torr to 760 Torr)		
Vacuum fitting		⅓ inch NPT-M		
Interface cable	erface cable length 10 ft.			
Sensor		See below		
Display		0.38 inch high 6 digit red LED		
Dimensions		1.7 inch high, 3.52 inch wide, 5.35 inch deep		
Analog output		0-5 VDC		
Supply voltage	upply voltage 100-240 VAC, 50/60 Hz			
Standards		CE, ROHS compliant		
Set point contro	bls	7 A, 250 V		
Communication	mmunication interface RS-232			
Mounting	Mounting ½ DIN rack mount			

Ordering Information

Description	Part Number
RGC-150 Rough Gauge Controller	RGC150
RGC-150 Rough Gauge Controller with Ethernet and Software	RGC150E
RGC-150, 1.33"CFF TC, Rough Vac Controller	RGC150CF
RGC-150, KF16 536TC, Rough Vac Controller	RGC150KF16
RGC-150, KF25 536TC, Rough Vac Controller	RGC150KF25
RGC-150, 1.33"CFF TC, Rough Vac Controller, Ethernet	RGC150ECF
RGC-150, KF16 536TC, Rough Vac Controller, Ethernet	RGC150EKF16
RGC-150, KF25 536TC, Rough Vac Controller, Ethernet	RGC150EKF25

Accessories

Replacement sensors	
⅓ inch NPT-M	F0472303
KF16	L6141308
KF25	L6141309
1.33 in CFF	L6141305

NOTE All units include set points, RS232 and analog output.

GAUGE CABLES

NOTE All cables are available in 5 foot increments.

Ordering Information

Description	Length (in feet)	Part Number	Shipping Weight kg (lbs)
XGS-600 I/O, with flying leads	10	R32493010	2.0 (1.0)
	25	R32493025	2.0 (1.0)
—	50	R32493050	3.0 (1.5)
—			
hermocouple Cables (XGS-600 and senTorr only)	10	L91313010	2.0 (1.0)
For use with one 531 or 536 gauge tubes	25	L91313025	2.0 (1.0)
	50	L91313050	3.0 (1.5)
—	75	L91313075	
	100	L91313100	
convecTorr Cables (XGS-600, Multi-Gauge,	10	L91223010	2.0 (1.0)
senTorr and PanelVac ConvecTorr)	25	L91223025	2.0 (1.0)
Standard non-bakeable	50	L91223050	3.0 (1.5)
	100	L91223100	()
hermocouple Cables (Multi-Gauge only)			
Dual (for use with two gauges)	10	L64752010	2.0 (1.0)
Dual (for use with two gauges)	25	L64752025	2.0 (1.0)
Quad (for use with four gauges)	10	L64754010	2.0 (1.0)
Quad (for use with four gauges)	25	L64754025	2.0 (1.0)
ilass BA Gauge Cables	10	R32443010	2.0.(1.0)
Standard non-bakeable	25	R32443010	2.0 (1.0)
	100		2.0 (1.0)
-	100	R32443050	2.0 (1.0)
/IBA2-200 Gauge Cables	10	X320360006	2.0 (1.0)
_	25	X320360007	2.0 (1.0)
—	50	X320360008	3.0 (1.5)
_	65	X320360009	3.0 (1.5)
—	75	X320360010	3.0 (1.5)
HV-24/UHV-24p Standard	10	R32453010	2.0 (1.0)
Standard non-bakeable	25	R32453025	2.0 (1.0)
	50	R32453050	3.0 (1.5)
HV-24/UHV-24p PTFE (for UHV)	10	R32463010	2.0 (1.0)
bakeable to 250 °C	25	R32463025	2.0 (1.0)
	50	R32463050	3.0 (1.5)
an Course Extension Cobles (VCS 600)	65	D2247065	
on Gauge Extension Cables (XGS-600)	65	R3247065	
	90	R3247090	

VACUUM MEASUREMENT

Ordering Information

Description		Length (in feet)	Part N	lumber	Shipping Weight kg (lbs)	
IMG-100 Cables (XGS-600)		10	R031	13010	2.0 (1.0)	
Standard non-ba	keable	25	R031	13025	2.0 (1.0)	
may be used wit	h IMG-300	50	R031	13080	3.0 (1.5)	
		75	R031	13075		
		100	R031	13100		
IMG-300 Cables	nverted Magnetron Gauge (UHV)	10	R034	13010	2.0 (1.0)	
Bakeable to 250	°C	25	R034	13025	2.0 (1.0)	
		65	R034	13065		
		100	R034	13100		
FRG-700 Cables	Gauge to FRG Controller	3 m	AGCO	CBL103		
	Gauge to FRG Controller	5 m	AGCO	CBL105		
	Gauge to AG Turbo Controller	3 m	96999	960		
	_	5 m	96999	961		
XGS-600 Analog Board Cables			Part N	lumber		
Cable Length		3 ft	10 ft	25 ft	50 ft	
FRG-700/PVG/PCG Analog Input Board		R35893003	R35893010	R35893025	R35893050	
CDG Analog Input Board		R35903003	R35903010	R35903025	R35903050	
FRG720/730 Analog Input Board		R35913003	R35913010	R35913025	R35913050	

AGILENT TECHNICAL NOTES

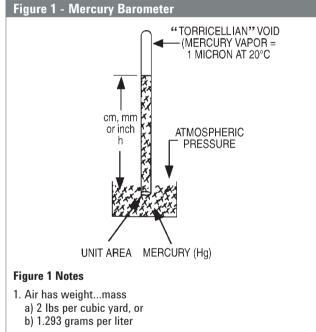
Vacuum Gauge Technical Notes

Historical Notes

Early interest in pressure measurement was stimulated in the 17th century by engineers who were concerned about the inability of suction pumps to remove water from mines. The pumps were limited to about 30 feet. For example, the Duke of Tuscany (Italy) commissioned Galileo to investigate the problem.

Galileo, among others, devised a number of experiments to investigate the properties of air. Among these experiments were pistons for measuring the "force of vacuum" and a water barometer that stood about 34 feet tall.

After Galileo's death in 1642, the work was carried on by his associate, Evangelista Torricelli. Torricelli invented the mercury barometer (Figure 1) and he concluded that atmospheric air forced water up to a height of 33.6 feet.

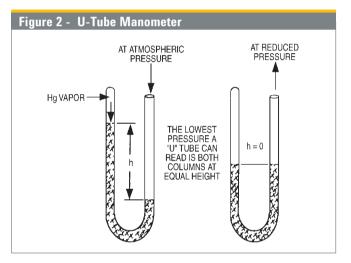


- 2. Pressure = force per unit area
- 3. The Barometer At "standard conditions", the height of the Hg column above the surface of the Hg In the dish will be 760 mm or 29.9 in. The density of mercury is 0.49 lbs per cubic inch and, if the column is 29.9 in. high, it would then exert a force per unit area of $0.49 \times 29.9 = 14.7$ pounds/ln².
- The weight of the atmosphere exerts a force of 14.7 pounds per square inch on the surface of the Hg in the dish. The height of the mercury column is therefore a dire ct measure of the pressure and the unit of pressure is 1/760 of an atmosphere, which is called a Torr. The international pressure unit is Pascal, equal to one Newton per meter square.

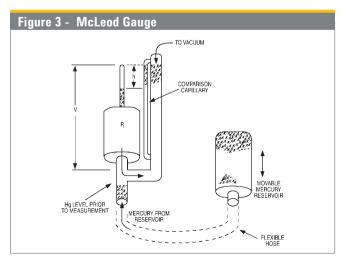
In 1644, the French mathematician, Blaise Pascal, sent a group of mountaineers up into the Alps with a barometer and proved that air pressure decreased with altitude. The average height of the mercury column at sea level is 760 mm, and this is defined as a standard atmosphere.

This also is 1.01×10^5 Pascals or 1.01×10^5 dynes cm². The 1/760 of this value is called a Torr in honor of Torricelli. An extension of the mercury barometer was the mercury U-tube manometer (Figure 2). Varying atmospheric pressures causes the mercury level to rise and fall in the "Torricellian Void." Likewise, if the pressure at the other end of the tube is artificially reduced by a vacuum pump, the mercury in the tube falls drastically.

With both the barometer and the manometer, it is the difference in heights of the mercury levels that indicates the pressure, that is, the force (weight of Hg) per unit area that the air pressure will support. As the pressure on the system side is reduced, the height of the columns on either side of the U-tube approaches the same, and any difference becomes very difficult to measure (Figure 2).

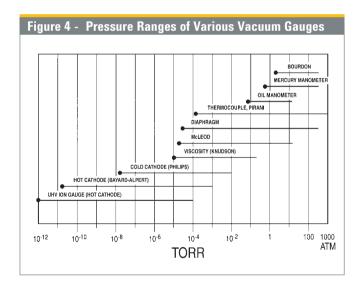


Many schemes were tried to magnify the very small differences that occurred at very low pressures, but the only one that really extended the range of the manometer was invented by H. McLeod in 1872. This gauge is an application of Boyle's Law and is still in use today as a standard for calibrating secondary gauges (Figure 3).



Application of Boyle's Law P_2 V_2 $(P_1 + h) bh =$ P_1V_1 $P_1 bh + bh^2 =$ P_1V_1 $P_1 bh^2 =$ $P_1V_1 - P_1 bh$) $bh^2 =$ $P_1 (V_1 - bh)$ $P_1 =$ bh^2 $V_1 bh$ $V_1 =$ Total volume, capillary plus bulb (cm³) $P_1 =$ Pressure in system

- b = Volum of capillary (in cubic cm) mm length
- h = Difference in height of mercury columns
- $V_2 = bh (cm^3)$ volume in capillary



Applications

The vacuum gauges in use today mainly fall into three categories: mechanical, manometric, and electronic. Which gauge is used in a particular application generally depends on the pressure range it is intended to measure. Figure 4 shows useful pressure ranges of some typical gauges.

High pressures, such as those found in the rough pumping of a vacuum system, are generally measured with a thermocouple gauge. This instrument measures heat transfer rate from a heated wire. As gas is removed from the system, less heat is removed. The changes in temperature are measured by a thermocouple junction and its output is displayed as changes in pressure. The most useful pressure range for this gauge is from 5 Torr to 5 microns.

VACUUM MEASUREMENT

At lower pressures – from 1 x 10^{-2} Torr to 1 x 10^{-7} Torr – found in many industrial applications, the cold cathode gauge is very useful. This instrument is basically a gaseous electric discharge cell which operates on the same principle as a diode-type ion pump. It is a rugged gauge that does not use a hot filament.

The most commonly used measurement device for high vacuum is the hot filament ionization gauge. This type of gauge can be designed to measure pressures as high as 5×10^{-1} Torr, and as low as 5×10^{-12} Torr. Since it is found in many industrial and scientific applications, it will be treated here in more detail.

Basic Performance Factors of Ionization Gauges

- 1. **Reproducibility**. A gauge must be able to give reproducible readings for identical physical situations. Drift due to electric or geometric instabilities can have adverse effects on the measurement process.
- 2. Accuracy. Gauges can be calibrated but, in general, their accuracy is limited to about \pm 20%.
- 3. **Sensitivity**. In the ion gauge, the positive ions that impact the collector (and pick up electrons from ground) account for the positive ion current (I+).

The electrons emitted from the filament (I-) produce the required ionization. The fundamental relationship is:

$$I^{+} = (I^{-})^{PK}$$
 (1)

Where:(P) is the number of molecules present (Pressure)And:(K) is the gauge constant which depends on the
geometry of the device and the electrical parameters
employed (K) is also referred to as the sensitivity (S), and:

$$S = I^+$$

 $P \cdot I^-$

Where: Both (1+) and (1-) are measured in amperes and (P) is in Torr.

ence:
$$S = \frac{(I^+) \text{ Amps}}{(I^-) \text{ Amps Torr}} = (a \text{ number}) \text{ torr}$$

For instance, the sensitivity of the Agilent UHV-24 nude gauge is 25 per Torr.

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AGILENT TECHNICAL NOTES

Operation of Ionization Gauges

Table 1 - Conversion Table						
		Pascal (N/m²) (Pa)	Torr	Standard Atmosphere (atm)	Millibar (mbar)	Dyne per Square Centimeter (dyne/cm²)
1 Newton per square meter (N/m ²) = Pascal	=	1	7.5 x 10 ^{.3}	9.87 x 10 ⁻⁶	10-2	10
1 Torr = 1 mm Hg	=	133	1	1.32 x 10 ⁻³	1.33	1,330
1 standard atmosphere (atm)	=	101,000	760	1	1,010	1,010,000
1 millibar (mbar)	=	100	0.75	9.87 x 10 ⁻⁶	1	1,000
1 dyne/square centimeter (dyne/cm ²)	=	10 ⁻¹	7.5 x 10 ⁻⁴	9.87 x 10 ^{.7}	x 10 ⁻³	1

When an ionization gauge is used to measure pressure, two physically observable parameters are of interest; namely, emission current and ion current. These two currents must be observed simultaneously, and the pressure can be calculated by the following rule:

$$P = \frac{(I^+) \ 1}{(I^-) \ S}$$

I⁺ = Observed ion current

I⁻ = Observed emission current

S = Gauge sensitivity (constant for any particular gauge)

Although the McLeod gauge uses mercury in a way different from the manometer, it still expresses pressure in terms of the height of a mercury column. At the pressures attained by modern vacuum systems, gauges that depend on the mechanical effects of pressure are ineffective. So, other means had to be found that could take advantage of other properties of atoms and molecules, such as heat conductivity or the ability to be ionized. There are many ways to express pressure and some of the more common units are listed in Table 1.

The gauge sensitivity, S, is a function of the design and construction of the gauge. For the Agilent 563 Bayard-Alpert gauge, S has a nominal value of 10 Torr. For the Agilent 507 Triode gauge, S has a nominal value of 17 Torr. One could use an instrument that measured both the I⁺ and I⁻ currents with a high degree of accuracy. However, the

absolute values of I^+ and I^- are unimportant in determining P; only their ratio must be measured. Therefore, entirely equivalent results can be obtained with an instrument which measures I^+ as a fraction of I^- (a ratiometric instrument).

Table 2 - Pre	ssu	re and Flow Unit
Pressures		
Standard atm	=	1.01325 x 106 Dynes cm ⁻²
	=	760 mm Hg (at 0 °C)
	=	29.9213 in. of Hg (at 32 °F)
Bar	=	1 x 106 Dynes cm ⁻²
		75.0062 cm Hg (at 0 °C)
		0.986 atm
Torr	=	1333 Dynes cm ⁻²
	=	· ····································
	=	(760) ⁻¹ Standard atm
Micron	=	(length) 1000 Angstroms
		$(1A = 10^{-10} \text{ meter})$
	=	(pressure) 1.33 Dyne cm ⁻²
	=	(pressure) 1 x 10 ⁻³ Torr
Barye	=	. 27
	=	
	=	1 x 10 ⁻⁶ bar
Dyne	=	Force necessary to give a one-gram mass
		an acceleration of one cm/sec/sec
Flows		
Cubic Foot	_	28.3 liters
	=	
CFM		
GEIVI	=	28.3 liters min ⁻¹ 0.47 liter sec ⁻¹
Liter sec-1		2.12 cfm
	=	3.53 x 10 ⁻² cubic feet sec ⁻¹

VACUUM MEASUREMENT

It is convenient to maintain a constant emission current at a preselected value rather than to observe it for each measurement of pressure. Thus, in some gauge controls, the emission current is regulated at a nominal value of 9 ma (Bayard-Alpert) or 6 ma (triode). This value of emission leads to ion currents equal to 0.1 amp/Torr. During the calibration procedure, emission current is sensed by the electrometer amplifier and displayed on the panel meter. When the ion current is measured, the same amplifier and meter are used. Hence, the meter deflection observed during ion current measurement is automatically interpreted as a fraction of emission current, providing a true ratiometric measurement, even though the absolute value of emission current may be 20% different from nominal.

In conventional gauge controls, emission current is measured by the panel meter with suitable precision resistor shunts. The ion current is then amplified by an electrometer and displayed on the meter. Overall accuracy of this kind of system depends on the individual accuracies of the shunt resistors, the meter movement, and the electrometer gain. Since these items all function independently, the errors can add up.

However, in the Agilent ionization gauge controls, the electrometer and meter are always used together, whether measuring emission or ion currents. Thus, some of the errors are cancelled in the calibration process. As a result, the accuracy of the Agilent controls is not critically dependent on the tolerances of a large number of components, and long-term accuracy and repeatability are assured. Some additional conversion factors for pressure and flow units are shown in Table 2.

Cold Cathode Gauges

The cold cathode gauge is an often overlooked, cost-effective gauge for ion implanters and other high-vacuum applications. A cold cathode gauge has no filament, is not subject to burnout and has a significantly longer life and lower annual replacement cost than a hot cathode Bayard-Alpert gauge. A cold-cathode gauge can be replaced at predictable intervals, whereas a hot cathode gauge must be replaced whenever a burnout occurs. In addition, the annual cost of replacement is less. A modern inverted magnetron cold cathode gauge is stable and can operate over a wide pressure range from 10 mTorr down to ultra-high vacuum. Repeatability is better than 98%. Cold cathode gauges have a reputation as 'slow starters,' since they must rely on an ionization source such as a cosmic ray to initiate a discharge. The lower the pressure, the less likely an ionizing collision and the longer the start delay. At 1 mTorr or higher, there is no delay; but at 10⁻⁸ Torr, starting can take up to 3 hours. The traditional solution is to start the gauge in the mTorr range, but often this is not practical. A relatively new technique uses ultraviolet induced photoemission to generate an ionizing electron to start the gauge.8 At 10⁻⁶ Torr the start time is 4-5 seconds.



Agilent HGC-536 Portable Vacuum Gauge

Handheld Thermocouple Gauge Controller

The HGC-536 is a rugged, portable vacuum gauge designed for those who need to quickly identify problems in the field. It features a long battery life, durable cover, and powerful magnet for hands-free use.



Specifications

Parameter	Specification
Part number	X3001-60536
Power	Four AA batteries or Micro-B USB
Sensor	Agilent 536 Thermocouple Gauge Tube
Vacuum interface	KF25
Units	Torr, microns, mbar, bar, kPa, inches of Hg, mm Hg, millitorr, inches of water, PSIA, Pa
Accuracy	1~99 millitorr ±2 millitorr or 20 % 100~2,000 millitorr ±10 % 2~6 torr ±25 % 6~800 torr continuous and monotonic
Range	1 mT-800 torr
Mount	Portable handheld
Display	Graphical
Product dimensions	6.2" × 3.7" × 1.3"
Wetted materials	304L Stainless steel, glass, Type P thermocouple

Features

- Rugged design for field use
- 70 hour battery life
- Provides pump down graphics



HGC-536 Portable

- Helps baseline pumps: Provides an accurate reading of the pressure at which the pump is holding so it can be pumped down and stabilized at the appropriate pressure, if necessary.
- **Graphs readings:** Will collect vacuum readings over a period of time and graph them, providing a full view of pump performance.
- Schlenk lines performance: The HGC Portable can display the residual pressure in a schlenk line following an evacuation.
- Schlenk line baseline: Before an evacuation, the HGC can deliver a baseline reading that can be used for data compilation afterwards.
- **Publication grade research:** In addition to the data collection features, the multiple units of measurement allow for full research studies suitable for publication.

Additional features

Feature	Description
Numeric and graphical displays	See your vacuum readings in either numbers or easy to read graphs.
Bluetooth capabilities	View pressure readings on your smartphone with the app.
Digital graphics	Easily view line graphs and time horizons of 2 minutes and 2 hours.
7-foot sensor cable length	Long cable length for portability and field use



RGC-100T Gauge Controller

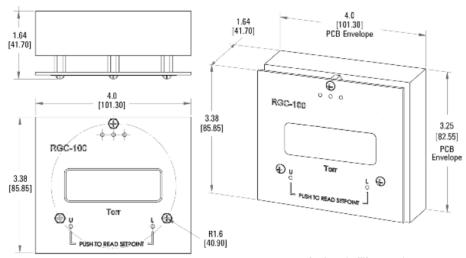


The Agilent RGC-100T is a rough vacuum gauge controller for pressure measurement in the 1×10^{-3} to 760 Torr (1×10^{-3} to 10^{13} mbar) range.

This gauge controller is made radiation-resistant using radiation-hardened components, and it will operate the 531 and 536 thermocouples.

- This controller is a compatible replacement to the 801 Thermocouple Gauge Controller.
- Target applications include high energy physics, linear accelerators, and other high-radiation environments in the rough.

Technical Specifications			
Measurement Range	1 × 10 ⁻³ to 1,000 mbar (1 × 10 ⁻³ to 760 Torr)		
Accuracy % of Reading	±10% 1.3 × 10 ⁻³ to 1.3 mbar (1 mTorr to 1 Torr) ±15% 1.3 to 13.3 mbar (1 to 10 Torr) ±50% 13.3 to 213 mbar (10 to 160 Torr) ±25% 213 to 1,000 mbar (160 Torr to 760 Torr)		
Calibration	Factory-calibrated with Agilent 536 TC gauge tube (to be ordered separately)		
Analog Output	Ø – 11 mV		
Supply Voltage	125 VAC, 50/60 Hz		
Mounting	Mounts in 2.66 inch panel hole with 3 screws on 1.60 inch radius		
Standards	CE, ROHS		





Ordering Information	Part Number
RGC-100T Digital Gauge OEM Version (with power cord)	X3001-60001
Thermocouple cable 4 ft 6 in long	X3001-60002
Thermocouple cable 7 ft 10 in long	X3001-60003

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For more information, please contact your Agilent representative or visit RGC-100T Radiation Resistant Rough-Vacuum Gauge Controller, where you can chat with a product expert.

You may be also interested in: 531 Thermocouple and 536 Thermocouple

По вопросам продаж и поддержки обращайтесь:

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